

REPLACEMENT PARTS GUIDE

6M Series - 1654, 1854, 2104 Tractors

CAB

FRESH AIR FILTER

[AL225552](#)

Change activated carbon filters every 500 operating hours or once every year at the latest.

CAB AIR FILTER

[L214634](#)

Change cab air filters every 1500 hours or 2 years, whichever comes first.

HYDRAULIC

OIL FILTER

[AL232896](#)

Replace transmission and hydraulic oil filter after the first 100, after the first 500 hours, and then every 500 hours of operation

(Click here for [capacity](#))

ENGINE

CRANKCASE VENT FILTER

[DZ105100](#)

Replace after every 1500 hours or 2 years, whichever occurs first.

TRANSMISSION

TRANSMISSION OIL FILTER POWRQUAD™ OR AUTOQUAD™

[AL221066](#)

Replace transmission and hydraulic oil filter after the first 100, after the first 500 hours, and then every 500 hours of operation

ENGINE

OIL FILTER

[RE539279](#)

Replace engine oil after the first 100 and after the first 500 hours of operation. Then change oil after every 500 operating hours but at least once every year.

(Click here for [capacity](#))

PRIMARY FUEL FILTER

[DZ115391](#)

Service filter after 10 hours. Replace every 500 hours.

SECONDARY FUEL FILTER

[DZ115392](#)

Replace after every 750 hours.

PRIMARY AIR FILTER

[AL215053](#)

Replace after every 1500 hours or 2 years, whichever occurs first. Change Cab Air Filters as well.

SECONDARY AIR FILTER

[AL215054](#)

The secondary filter must be changed no later than at every fourth change of the primary filter, or every 4500 hours or 3 years, whichever comes first.

DIESEL PARTICULATE FILTER

[DZ115595](#)

Replace within 250 hours after exhaust filter and warning light indicators are alerted on display.



CAPACITIES

6M Series - 1654, 1854, 2104 Tractors

CAPACITIES (Approximate):

Fuel Tank:
..... 390 L (103 gal)

**Crankcase including Filter Change:
Plus-50™ II**
..... 28 L (7.4 gal)

**Cooling System:
(engine cooling and cab heating)**
..... 28 L (7.4 gal)

**Transmission and Hydraulic System:
PowrQuad™ PLUS transmission**
..... 76.0 L (20.1 gal)

Extra with front-wheel drive:
..... 3.0 L (0.8 gal)

**Mechanical Front Wheel Drive (MFWD) Axle Housing:
Hy-Gard™**
..... 10.6 L (2.8 gal)

Final Drive, Per Side:
..... 2 L (0.5 gal)

**Air-conditioning system:
R134A Refrigerant**
..... 1225 - 1275 g (2.70 - 2.81 lb)

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ENGINE

BRAKE DISK



[RE321696](#) (Reverse Brake, PQT™)

[RE324245](#) (Rear Axle)

[AL160176](#) (MFWD Axle)

CLUTCH DISK



[RE326611](#) (MFWD Clutch)

[R95452](#) (Clutch Plate)

[RE321692](#) (DTC Clutch, W/ Electrical Reverser Control)

[R96805](#) (Clutch Plate)

[RE326609](#) (DTC Clutch, W/ Mechanical Reverser Control)

[R216294](#) (Clutch Plate)

BATTERY



[AL233624](#) (Wet Charged Battery)

ALTERNATOR



[AL216156](#) (14V/ 125A)



CAB

SEAT



[AL173179](#) (Bottom),(Instructional Seat)

[AL173178](#) (Back),(Instructional Seat)

[AL222943](#) (Bottom),(Seat With Arm rest)

[AL222942](#) (Back),(Seat With Arm rest)

FAN DRIVE BELT



[L202230](#) (Length= 2991 mm)

AXLE

TIE ROD END



[AL224306](#) (Front Axle)